
	Offshore Design Section Engineering Services ISO – 9001:2008	Addendum to Functional Specification for Carbon Steel LSAW Line Pipe for Submarine Pipelines (Sour Service)	Spec. No.	2020D
			Rev. No.	2
			Discipline	Pipeline
			Page: 1 OF 2	

Addendum to Specification for Carbon Steel LSAW Line Pipe For Submarine Pipelines (Sour Service)

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			Rev. No.	2
			Discipline	Pipeline
			Page: 2 OF 2	

AMENDMENTS

Specification No. :2020D Rev.2

**Title : Functional Specification for Carbon Steel LSAW line Pipes for
Submarine Pipelines (Sour Service)**

Following Amendments shall be applicable:

K.5.2.2 (Amend)¹

The Strip/ Plate edges shall be ultrasonically inspected over a width of 15mm for the detection of laminar imperfections in accordance with ISO 10893-9 to acceptance limits as given in table K.1 of API 5L 45th Edition for strip plate/ edges or areas adjacent to the weld seam.